Specifications for Approval

Customer Part No.:

Inhere Part No.: R3528LDUET-001

Part Name: 3528 红光 LED

Spec Issue Date: 2018-07-23

Revision No.: A

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To Customer:

We submit herewith the following information for your approval:

■Sample ☐OQC Inspection Record ■LED Dimension

■Electrical Characteristics Curve ■Internal Circuit Diagram

■Soldering recommendation

Prepared by: Lily	Checked by: Tom	Approved by: Wangxiaojun
Date: 2018-07-23	Date: 2018-07-23	Date: 2018-07-23

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Customer Opinion

☐ Approve and no objection

☐ Reject with the following reason:

_____

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DongGuan Inhere Opto CO.,LTD.
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E-mail: bill@inhereopto.com
Http://www.inhereopto.com

Features

3.5mm x 2.8mm SMD LED, 3.55mm thickness

Low power consumption

Wide view angle

Package: 2000pcs/reel

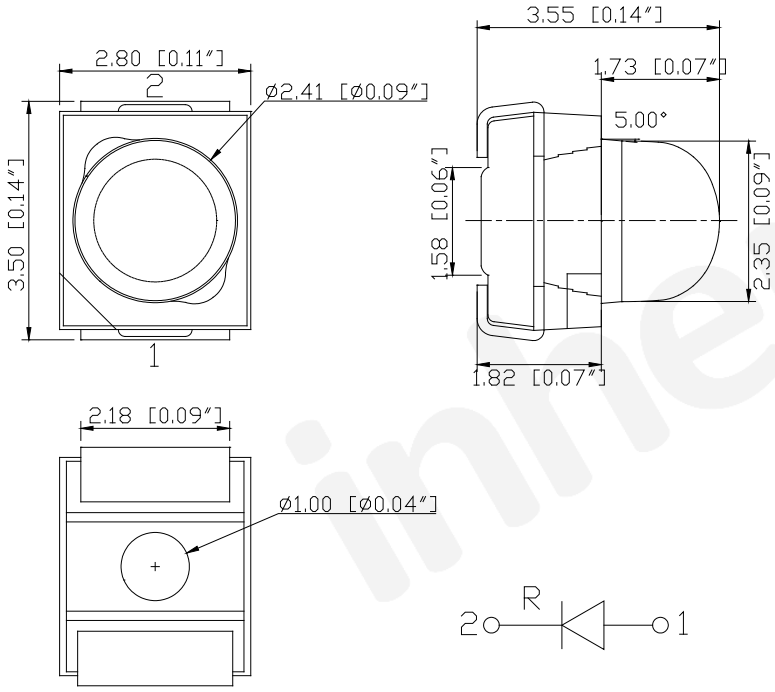
RoHS Compliant

Applications

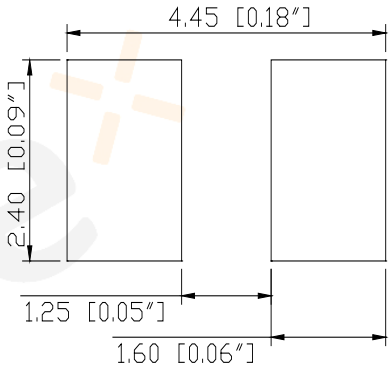
Ideal for back light and indicator

Various colors and lens types available

Package outlines



Recommend Pad Layout



Part No.	Emitted color	Dice	Resin	Lens color
R3528LDUET-001	Red	AlGaInP	Epoxy	Water transparent

Notes:

1. All dimensions are in millimeters (inches);
2. Tolerances are ±0.2mm (0.008inch) unless otherwise noted.

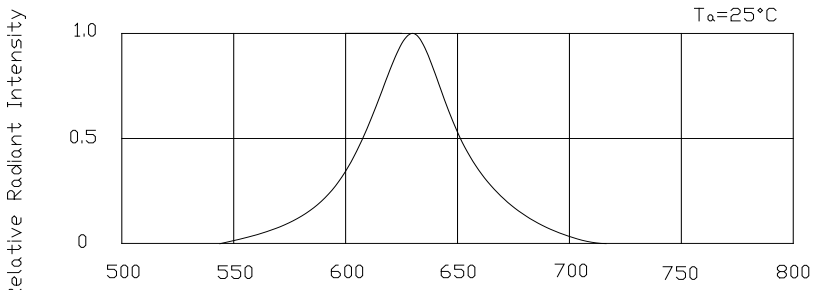
Absolute Maximum Ratings (TA=25℃)

Parameter	Symbol	Value	Unit
Forward current	If	30	mA
Reverse voltage	Vr	5	V
Power dissipation	Pd	72	mW
Operating temperature	Top	-40 ~+80	℃
Storage temperature	Tstg	-40 ~+85	℃
Peak pulsing current (1/8 duty f=1kHz)	Ifp	125	mA

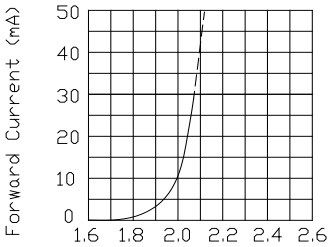
Electro-Optical Characteristics (TA=25℃)

Parameter	Test Condition	Symbol	Value			Unit
			Min	Typ	Max	
Wavelength at peak emission	If=20mA	λ p	--	630	--	nm
Spectral half bandwidth	If=20mA	△λ	--	20	--	nm
Dominant wavelength	If=20mA	λ d	620	--	630	nm
Forward voltage	If=20mA	Vf	1.8	--	2.4	V
Luminous intensity	If=20mA	Iv	4000	5700	--	mcd
Viewing angle at 50% Iv	If=10mA	2θ 1/2	--	25	--	Deg
Reverse current	Vr=5V	Ir	--	--	10	μA

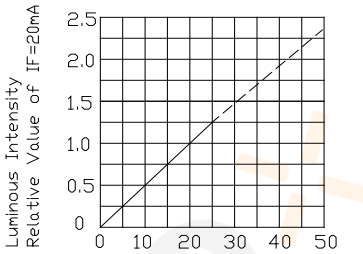
Optical characteristic curves



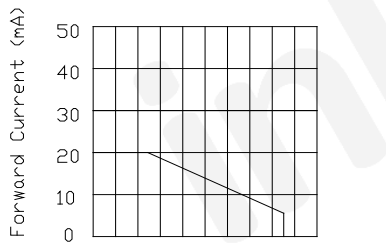
RELATIVE INTENSITY Vs.WAVELENGTH



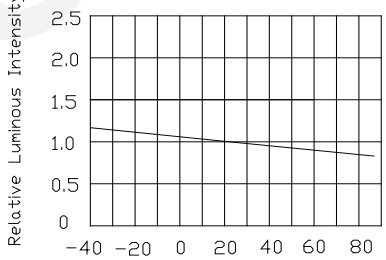
FORWARD CURRENT Vs.
FORWARD VOLTAGE



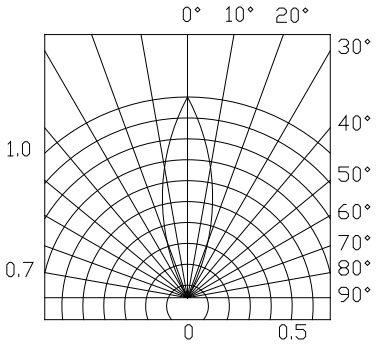
LUMINOUS INTENSITY Vs.
FORWARD CURRENT



FORWARD CURRENT
DERATING CURE



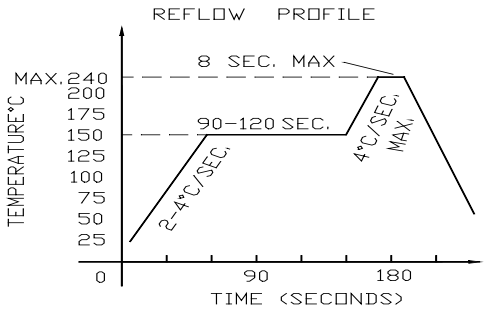
LUMINOUS INTENSITY Vs.
AMBIENT TEMPERATURE



SPATIAL DISTRIBUTION

Reflow Profile

■ Reflow Temp/Time



Notes:

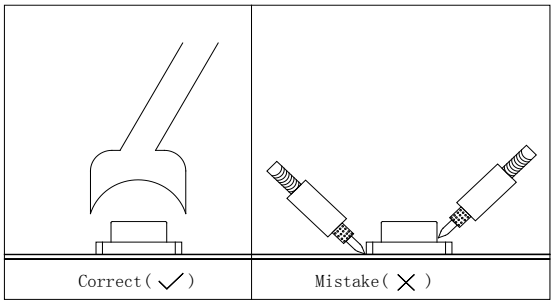
1. We recommend the reflow temperature 240℃ (±5℃).the maximum soldering temperature should be limited to 260℃.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

■Soldering iron

Basic spec is ≤ 5sec when 320℃ (±20℃). If temperature is higher, time should be shorter (+10℃→ -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 350℃.

■Rework

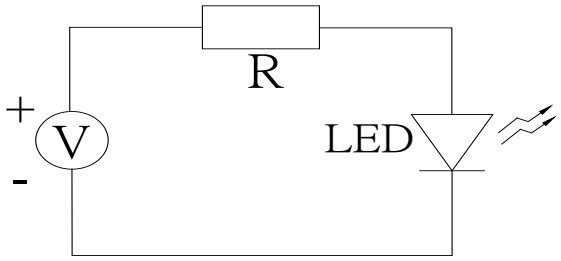
1. Customer must finish rework within 5 sec under 340℃.
2. The head of iron cannot touch copper foil
3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.

Test circuit and handling precautions

■ Test circuit



■ Handling precautions

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Shelf life in sealed bag: 12 month at 5℃~30℃ and ＜60% R.H;

3. After the package is opened:

3.1. It is recommended to baking before the first use:

Baking condition:

a. 60±3℃ x (36~48hrs) and ＜5%RH, taped reel type；

b. 110±3℃ x (8~16hr), bulk type；

3.2 The products should be used within a week:

a. It is recommended to baking before soldering when the pack is unsealed after 72hrs；

b. Baking condition as 3.1 baking condition.

Test Items and Results of Reliability

Test Item	Test Conditions	Standard Test Method	Note	Number of Test
Reflow Soldering	Ta=260±5℃,Time=10±2S	JB/T 10845-2008	3times	0/22
Salt Atmosphere	Ta=35±3℃,PH=6.5～7.2	GB/T 2423.17-2008	24hrs	0/22
Temperature Cycling	-40±5℃ 30±1min ↑→(25℃/5±1min)↓ 100±5℃ 30±1min	GB/T 2423.22-2012	100cycles	0/22
Thermal Shock	Ta=-40±5℃～100±5℃, 15±1min dwell	GB/T 2423.22-2012	100cycles	0/22
High Humidity High Temp. Cycling	Ta=30±5℃～65±5℃, 90±5%RH,24hrs/1cycle	GB/T 2423.4-2008	10cycles	0/22
High Humidity High Temp. Storage Life	Ta=85±5℃,ψ(%)=85±5%RH	GB/T 2423.3-2006	1000hrs	0/22
High Temperature Storage Life	Ta=100±5℃,non-operating	GB/T 2423.2-2008	1000hrs	0/22
Low Temperature Storage Life	Ta=-40±5℃,non-operating	GB/T 2423.1-2008	1000hrs	0/22
Life Test	Ta=26±5℃,@20mA, ψ(%)=25%RH～55%RH	--	1000hrs	0/22
High Humidity High Temp. Operating Life	Ta=85±5℃,@20mA, ψ(%)=85%RH	GB/T 2423.3-2006	500hrs	0/22
Low Temperature Operating Life	Ta=-20±5℃,@20mA	GB/T 2423.1-2008	1000hrs	0/22

Forward Voltage Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
7	1.8	1.9	V
8	1.9	2.0	
9	2.0	2.1	
A	2.1	2.2	
B	2.2	2.3	
C	2.3	2.4	

Luminous Intensity Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
Z	4000	5200	mcd
a	5200	6800	
b	6800	8800	
c	8800	11400	
d	11400	--	

Dominant wavelength Rank Combination (IF=20mA)

Rank	Min.	Max.	Unit
Ra	620	622	nm
Rb	622	624	
Rc	624	626	
Rd	626	628	
Re	628	630	

Group Name on Label (Example DATA: B a Ra 20)

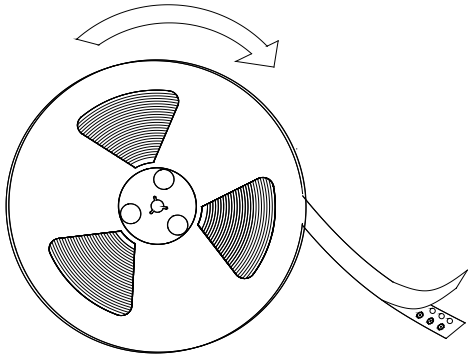
DATA: B a Ra 20	Vf(V)	Iv (mcd)	λd (nm)	Test Condition
B→a→Ra→20	2.2~2.3	5200~6800	620~622	IF=20mA

Notes:

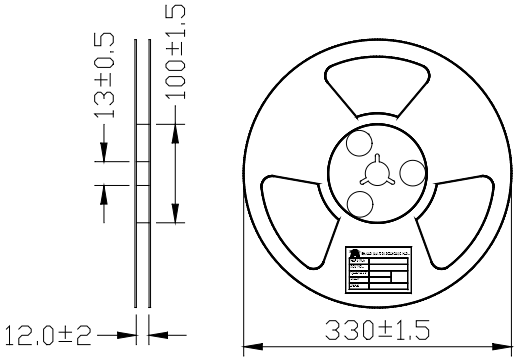
1.The tolerance of luminous intensity (Iv)is ±15％.
2. The tolerance of dominant wavelength is ±1nm.
3. This specification is preliminary.
4. This specification is a standard specification of our factory, can make in accordance with customer's special requirement.

3528+Lens Series SMD Top LED Lamps Packaging Specifications

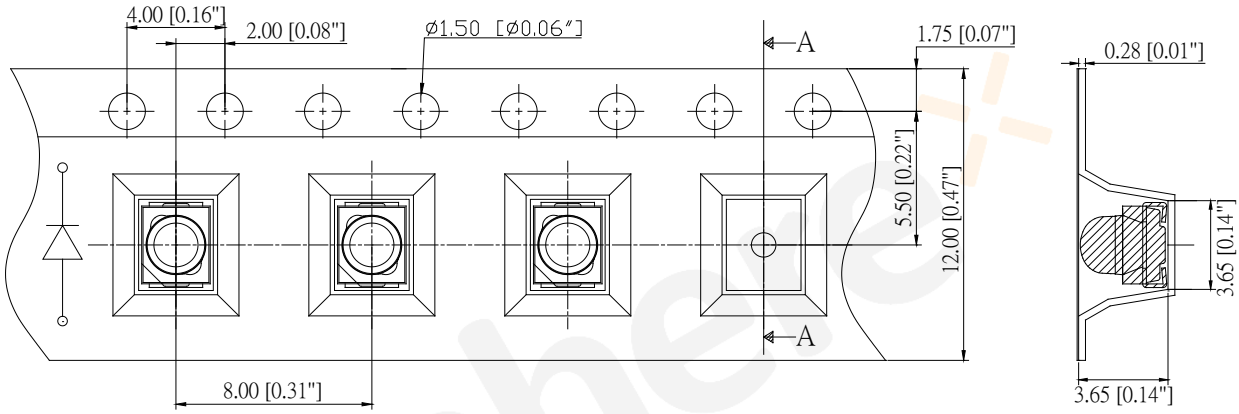
- **Feeding Direction**



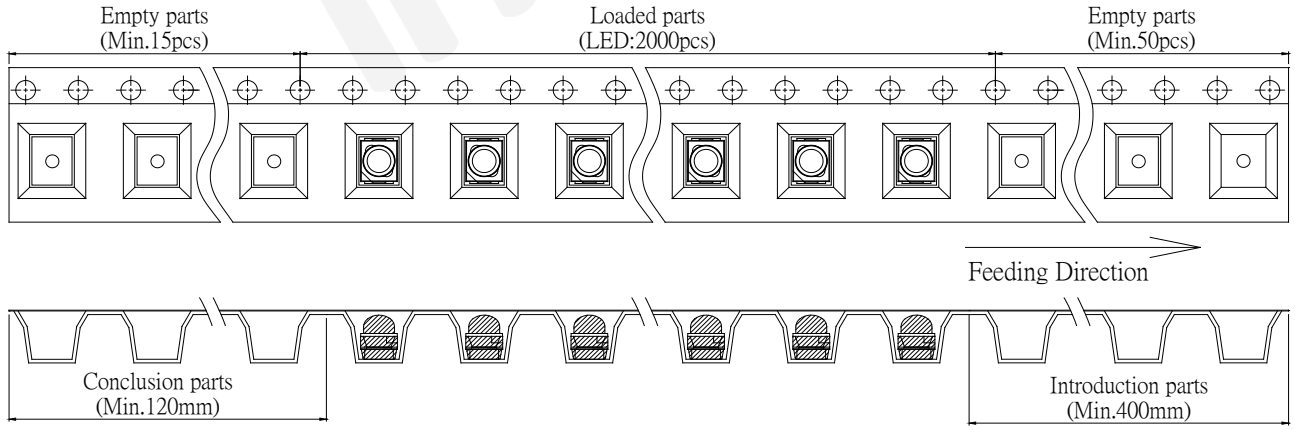
- **Dimensions of Reel (Unit: mm)**



- **Dimensions of Tape (Unit: mm)**



- **Arrangement of Tape**

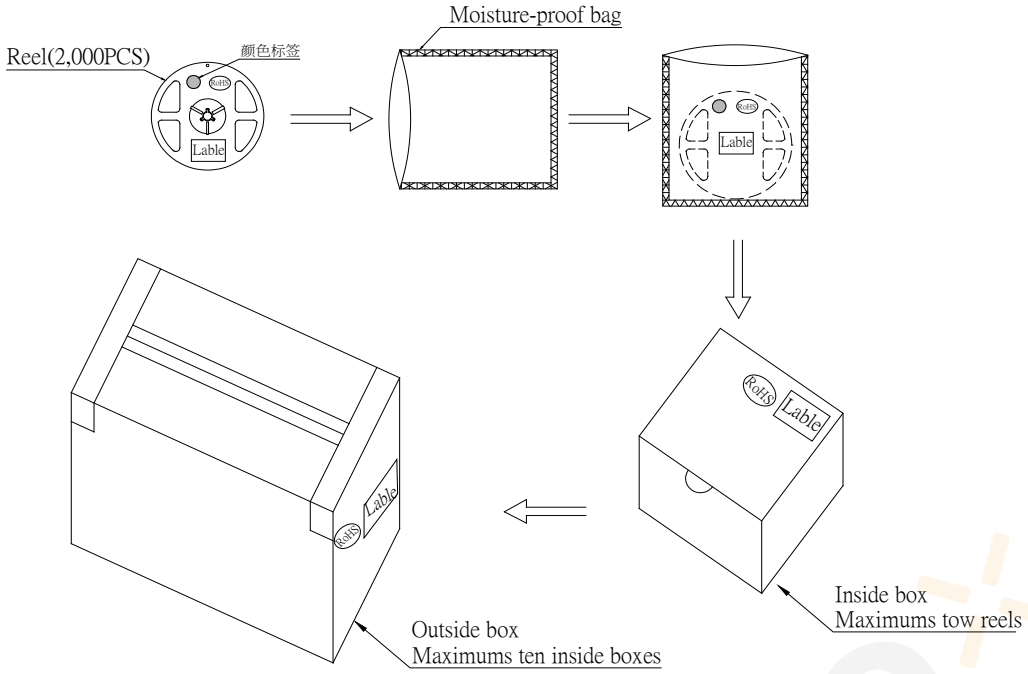


Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole;
4. 2,000pcs/Reel

3528+Lens Series SMD Chip LED Lamps Packaging Specifications

- **Packaging specifications**



Notes:

Reeled products (numbers of products are 2000pcs) packed in a seal off moisture-proof bag along with a desiccant one by one, tow moisture-proof bag of maximums (total maximum number of products are 2000pcs) packed in an inside box (about size 380mm x about 380mm x about 52mm)) and ten inside boxes of maximums are put in the outside box (about size: 398mm x 398mm x 541mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. and quantity should appear on the label on the cardboard box.) The number of the loading steps of outside box (cardboard box) has it to three steps.